

## Move out the pillar cover

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Move out the pillar cover.

## Move out the top cap



Push the controller and lift up the top cap the move it out.

## Move out the glass buffer strip



Take out buffer strip and rubber.

## Move out the end glass

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Clamp the glass and then pull it to the rear side, slowly.  
When the glass out of the front slot, then lift up the glass and take it out of the cabinet.

## Move out LED shelf

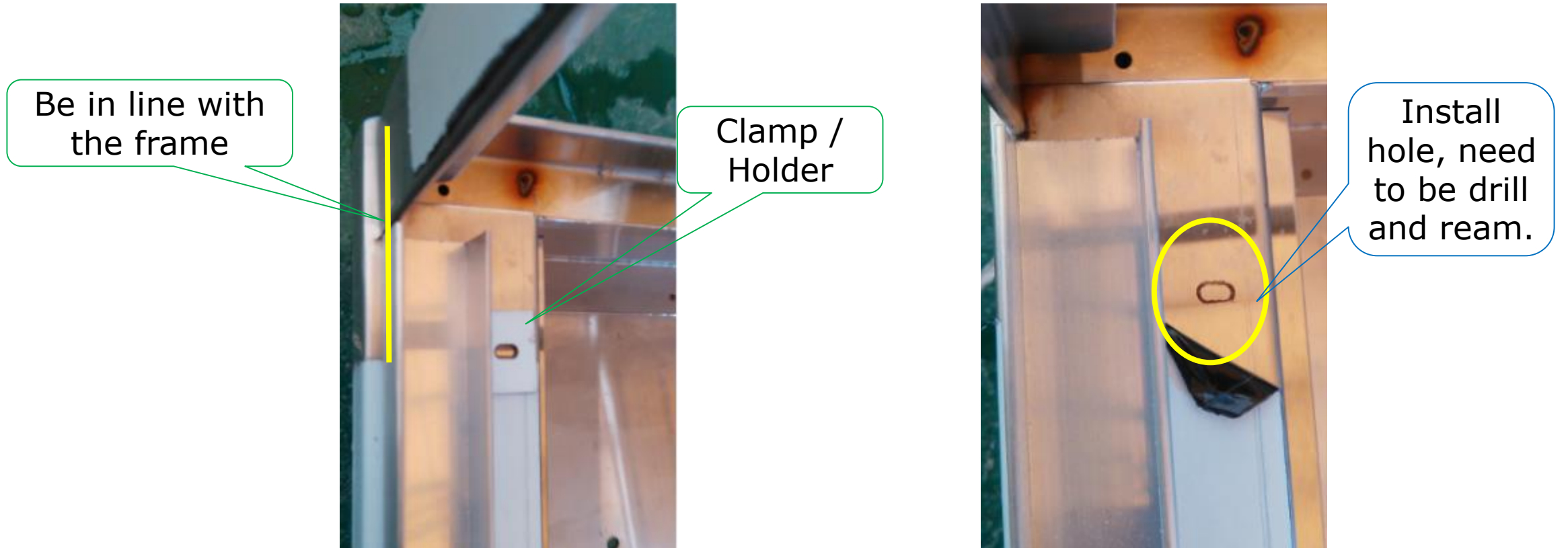
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Loosen LED plug and move away the LED shelf.



# Solid glass clamp hole



- 1) Make the AL slot be in line with the front frame
- 2) Put the clamp to close up the AL slot, and mark down the clamp hole;
- 3) Drill the clamp hole, and reaming.

## Move out the glass door track

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Loosen the screws of upper & lower door track, and move away the door track.

## Install solid front glass



Put the AL slot with gasket on the bottom of glass, and use a tape to stick the slot and glass.



## Install solid front glass



Move and install the solid front glass.  
Glass need to be incline and through the front side.

# Install solid front glass



- 1) Thread the glass heater wire from the top corner;
- 2) Install the glass vertical, and close up to the front cabinet.

# Install the upper door track

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- 1) Mark down the upper door track hole;;
- 2) And drill the hole
- 3) Install the door track and lock the screw;.



## Fix the front glass front

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Install the glass clamp.



## Install a new smaller plate

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- 1) Loosen the plate screws, and cut the ties;
- 2) move out the plate.

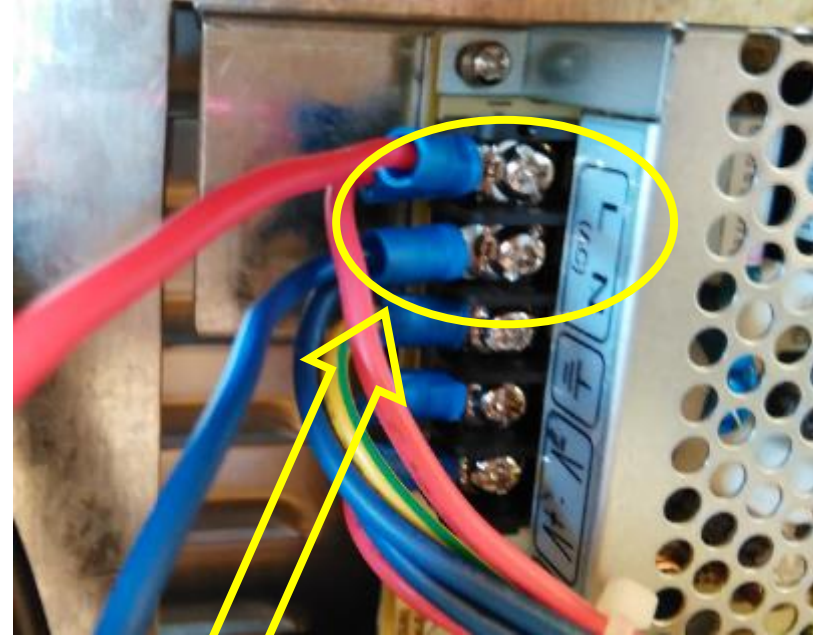
## Install a new smaller plate



- 1) Install the new plate and mark down the hole (pic in red).
- 2) Drill the hole and ream it;
- 3) Install the new plate



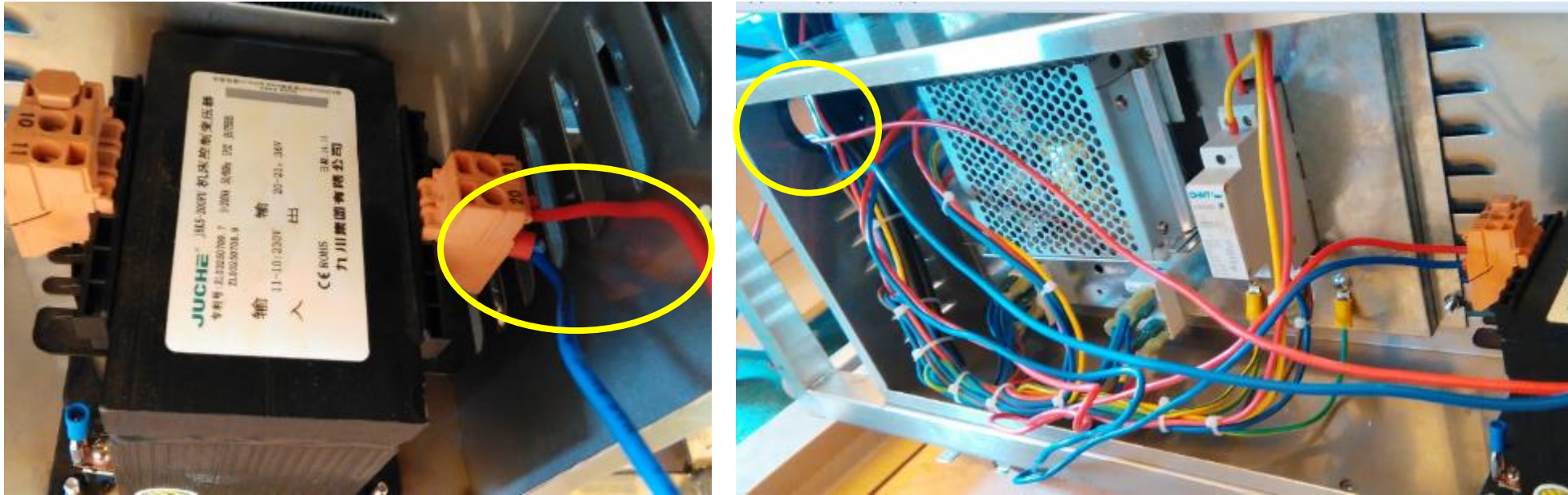
# Install and wiring the transformer



- 1) Stick a "double-side tape" on the bottom of transformer;
- 2) Wiring the transformer.
  - a. Short blue wire fixed on "N", and "11" pin on transformer;
  - b. Short red wire fixed on "L", and "10" pin on transformer;



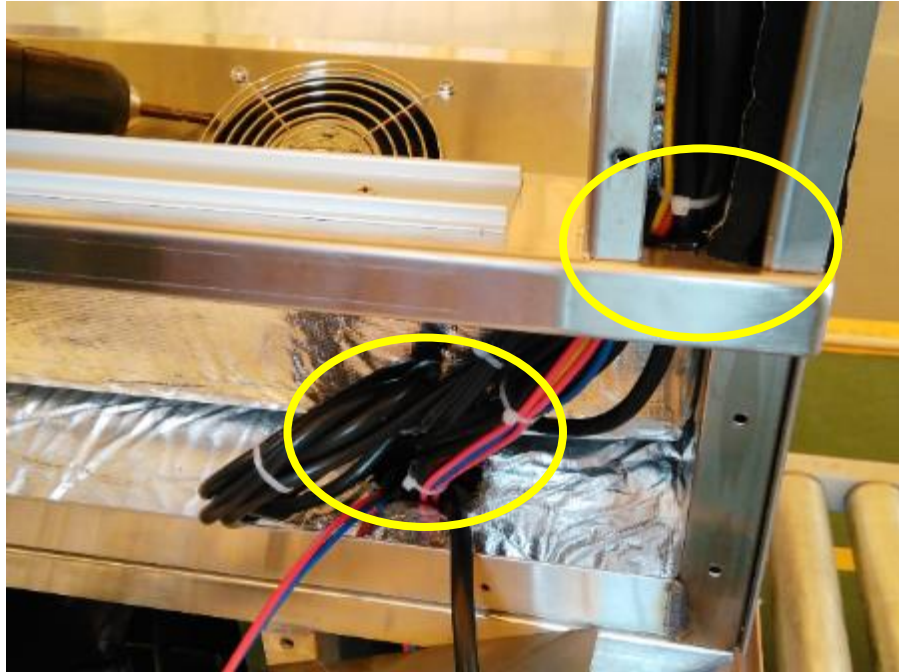
# Install and wiring the transformer



- c. Long blue wire fixed on "20" pin, and long red wire fixed on "21";
- d. Pass the long wire through the hole of controller box.
- e. Install the transformer by "double-side tape"



# Install and wiring the transformer



- f. Pass through the wire as above pic show;
- g. Separate blue and red wire to connect the solid glass wires. And wrap the electrical tape.



## Tidy the wire



1. Turn on the power and test the unit, and feel whether the solid glass is warm;
2. Use the cable ties to tidy the wires.

Install all the cover and panels

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**Install all the cover and panels  
that moved out before**

**End**