

Tear off the glass door tapes (Front & Rear)



Tear off all the tapes on both sides glass door.



Move out the glass doors (Front & Rear)



Move out the glass doors (Both front side and back side, total 4pcs.)



Loosen and take out the screws



Loosen and take out the screws which marking on the left photo.

Top cap screws (4pcs, 2pcs on the top side)

Controller screws (2pcs)

Pillar cover screws (left or right side) *2pcs



Move out the pillar cover



Move out the pillar cover.



Move out the top cap



Push the controller and lift up the top cap then move it out.



Move out the glass buffer strip



Take out buffer strip and rubber. Both right & left side.



Move out the end glass

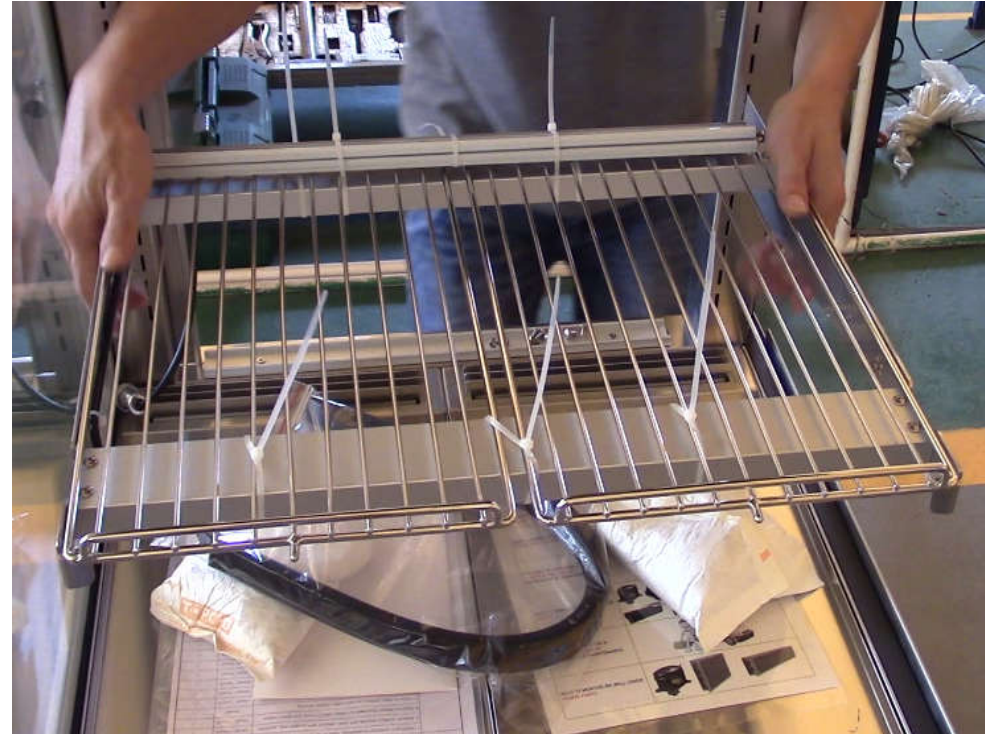


Clamp the glass and then pull it to the rear side, slowly. Such as the direction of arrow on the pic.

When the glass out of the front slot, then lift up the glass and take it out of the cabinet.



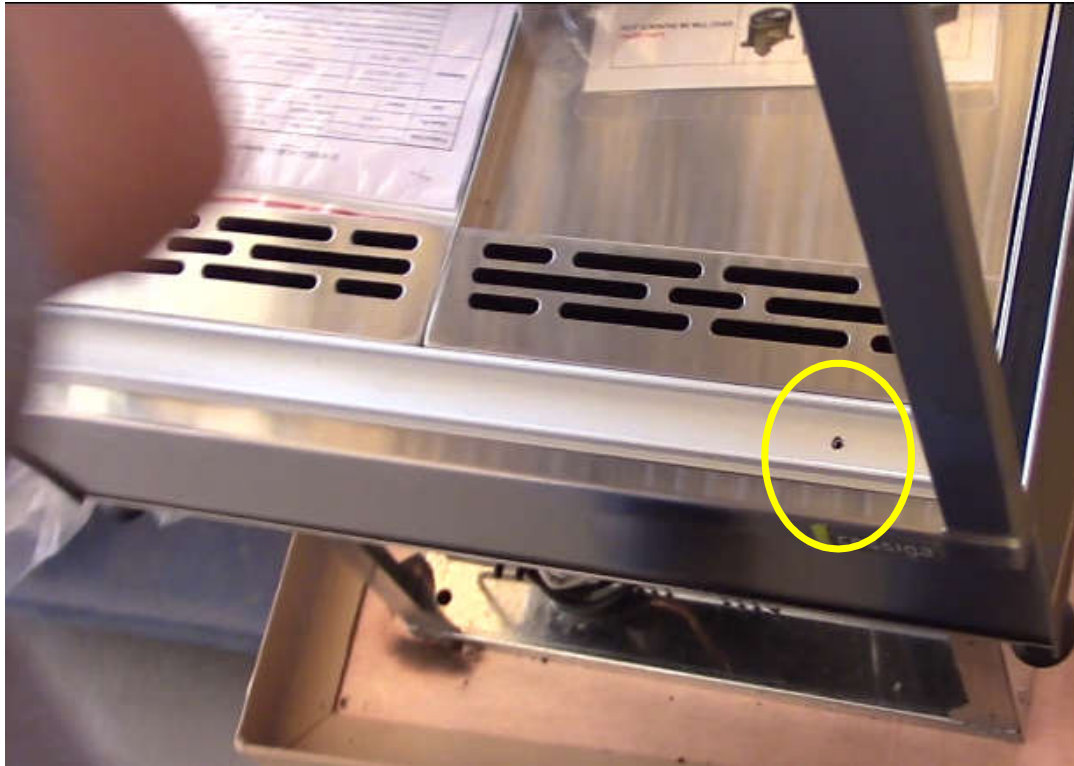
Move out LED shelf



Loosen LED plug and move away the LED shelf.



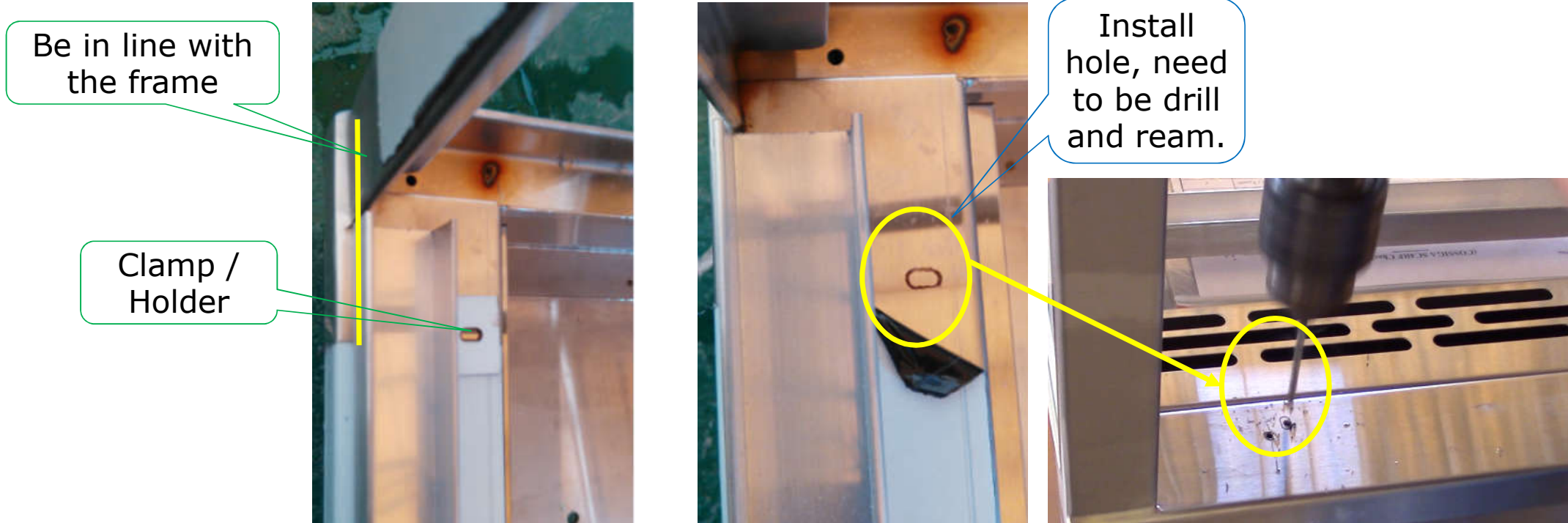
Move out the track of front glass door



Unscrew the screws and move out the track



Solid glass clamp hole



- 1) Make the AL slot be in line with the front frame
- 2) Put the clamp to close up the AL slot, and mark down the clamp hole;
- 3) Drill the clamp hole, and reaming.



Paste the insulation on the top track



Put the insulation on the top track such as the buffer of solid front glass.

Install solid front glass

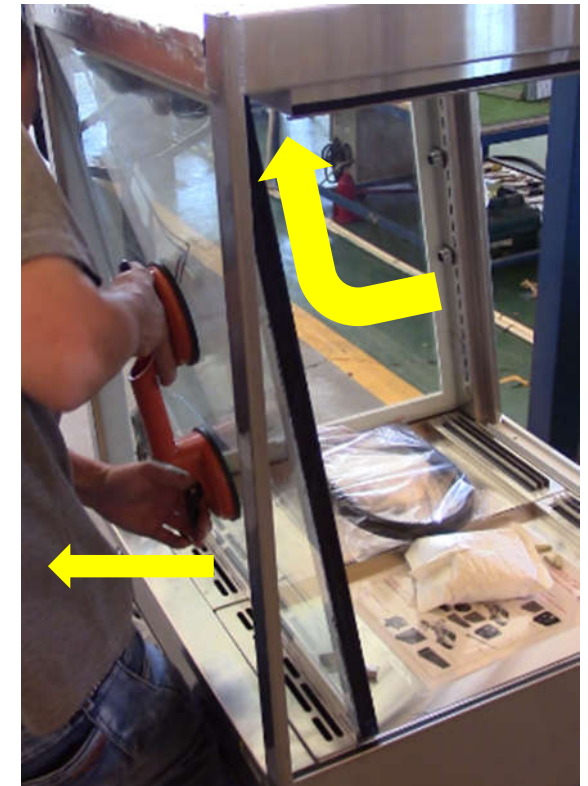


- 1) Put the AL slot with gasket on the bottom of glass;
- 2) Paste the slot and glass to avoid it dropping down.

Install solid front glass



Move and install the solid front glass.
Glass need to be through from the right/left side, and incline also.
Insert the top side, and pull the glass holder.



Install solid front glass



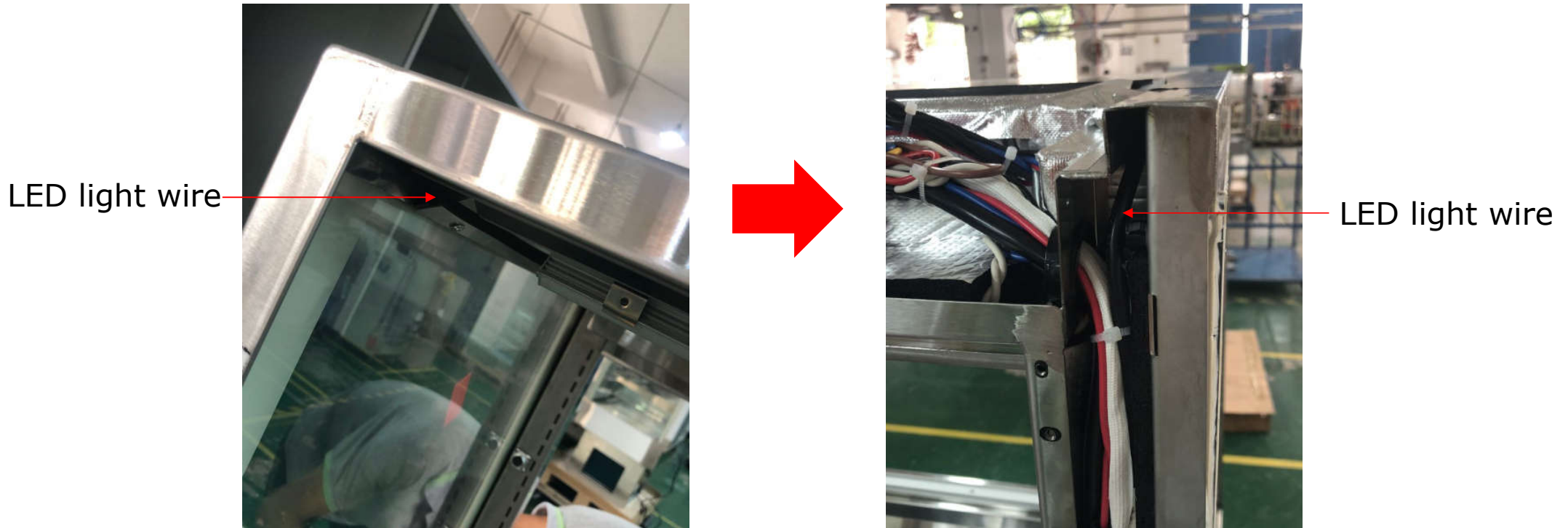
- 1) Thread the glass heater wire from the top corner;
- 2) Install the glass vertical, and close up to the front cabinet.

Fix the front glass front



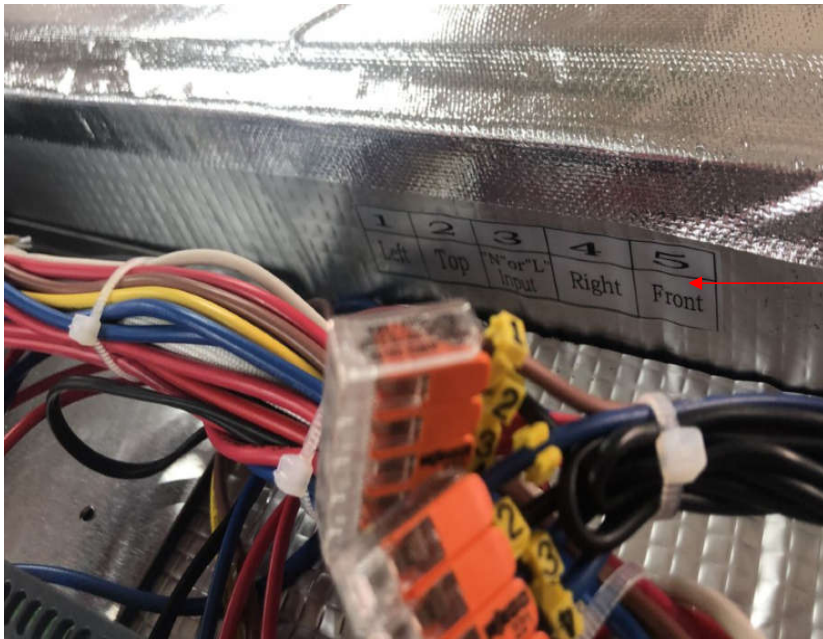
Install the glass clamp.

Glass wire connect



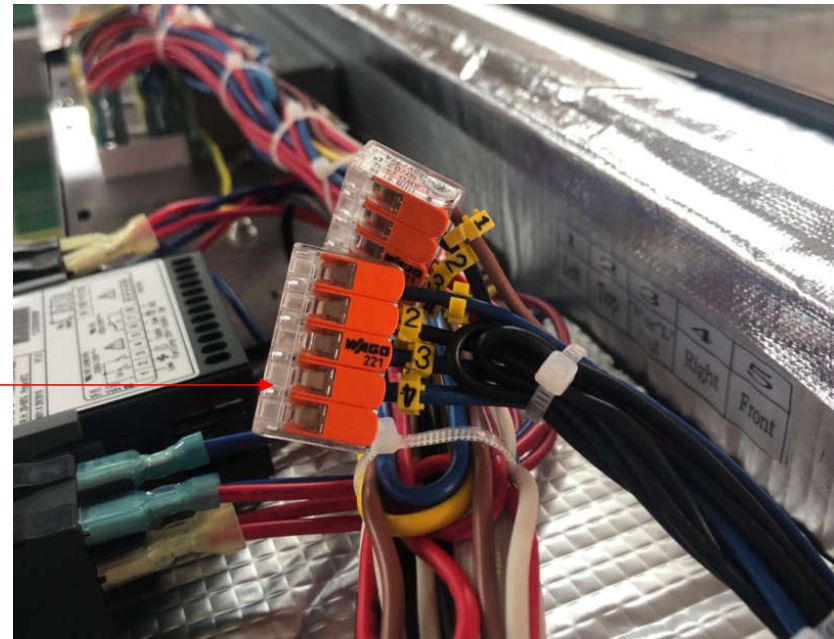
When you fitted the heated solid front glass, the wire go with LED light wire.

Glass wire connect



connector
label

connector



You can find the heated glass connector label after take off top cover, and the No.5 is for front glass. Connect the front glass wire to the connector.

Install all the cover and panels

**Install all the cover and panels
that moved out before**

End